



# basic education

---

Department:  
Basic Education  
**REPUBLIC OF SOUTH AFRICA**

**NATIONAL  
SENIOR CERTIFICATE**

**GRADE 12**

**AGRICULTURAL TECHNOLOGY**

**FEBRUARY/MARCH 2017**

**MEMORANDUM**

**MARKS: 200**

**This memorandum consists of 13 pages.**

**SECTION A****QUESTION 1**

1.1	1.1.1	C✓✓		
	1.1.2	A✓✓		
	1.1.3	D✓✓		
	1.1.4	B✓✓		
	1.1.5	A✓✓		
	1.1.6	D✓✓		
	1.1.7	C✓✓		
	1.1.8	D✓✓		
	1.1.9	A✓✓		
	1.1.10	C✓✓		
			(10 x 2)	(20)
1.2	1.2.1	Aluminium✓✓		
	1.2.2	Mechanical/motion✓✓		
	1.2.3	Mechanisation✓✓		
	1.2.4	Teflon✓✓		
	1.2.5	Chemicals ✓✓		
			(5 x 2)	(10)
1.3	1.3.1	B✓✓		
	1.3.2	A✓✓		
	1.3.3	D✓✓		
	1.3.4	C✓✓		
	1.3.5	F✓✓		
			(5 x 2)	(10)
			<b>TOTAL SECTION A:</b>	<b>40</b>

**SECTION B****QUESTION 2: MATERIALS AND STRUCTURES**

- 2.1 2.1.1 **THREE influences of nickel on stainless steel.**  
• Improves the toughness and the hardening ability.✓  
• Gives steel a fair amount of toughness at low temperature.✓  
• Steel which is alloyed with chromium and nickel is resistant to air,✓  
water and many chemical acids and alkali. (3)
- 2.1.2 **The final product when two or more pure metals are melted together.**  
Alloy✓ (1)
- 2.2 **What happens to a metal when it is annealed?**  
Metal becomes soft✓ (1)
- 2.3 **TWO reasons why flux residues must be removed after soft soldering.**  
• To reduce the tendency to cause staining.✓  
• To reduce the tendency to cause corrosion.✓ (2)
- 2.4 **A reason why brass, which has been heated to a red hot temperature, should not be cooled in cold water.**  
• Cracks may be caused✓  
• Becomes hard and brittle (Any 1) (1)
- 2.5 **THREE properties of tin.**  
• Silvery-white in colour✓  
• Soft✓  
• Malleable✓  
• Prevents corrosion/anti-corrosive  
• Prevents contamination of food (Any 3) (3)
- 2.6 2.6.1 **Definition of *adhesion*.**  
Ability of the molecules of an adhesive to cling to the molecules of other substances.✓ (1)
- 2.6.2 **TWO important aspects when an adhesive is chosen.**  
• Type of material to be joined.✓  
• Conditions under which this joint will be used.✓ (2)
- 2.7 **FOUR precautionary measures when working with glass fibre.**  
• Catalyst and accelerator should always be stored separately.✓  
• Remove all resin catalyst and accelerator from skin.✓  
• Wear gloves if skin is sensitive.✓  
• Use acetone in well ventilated room.✓  
• Handle resin casting carefully as they are brittle.  
• Glass fibre matting has small pieces of fibre that can penetrate the skin.  
• Wear nose mask.  
• Wear eye protection (Any 4) (4)

- 2.8 **TWO reasons why a vesconite bush is easily removed from a shaft.**
- No electrolytic corrosion occurs with vesconite.✓
  - It does not seize like metallic bearings.✓
- (2)
- 2.9 2.9.1 **THREE factors which cause interference on an electric fence.**
- Bad joints✓
  - Leaking insulation✓
  - Vegetation touching the fence line✓
  - People
  - Animals
  - Bad earthing/dry soil
  - Too long distances
  - Water
- (Any 3) (3)
- 2.9.2 **Must be included in the electric game fence where it crosses the pathway of humans.**  
A non-electrified✓ gate✓
- (2)
- 2.9.3 **THREE types of material that can be used as isolators between wires and posts of electric fences to prevent short circuits.**
- Ceramic✓
  - Rubber✓
  - Plastic✓
- (Any 3) (3)
- 2.9.4 **TWO types of batteries for an electric fence.**
- Disposable/rechargeable battery✓
  - 12 volt wet rechargeable battery✓
  - Deep cycle battery
- (Any 2) (2)
- 2.10 2.10.1 **A type of wire that is for constructing an electric fence.**  
Steel ✓ wire
- (1)
- 2.10.2 **The minimum thickness of the wire for the electric fence.**  
2–3 mm✓
- (1)
- 2.10.3 **A cost-effective process used to protect electric fence components from corrosion.**
- Galvanize✓
  - Paint
- (Any 1) (1)
- 2.10.4 **TWO factors when installing the electric fence energizer.**
- Constructed so as to exclude dust and water✓
  - Not installed in dusty locations✓
  - Fire hazard
  - Theft
  - Damage by animals
- (Any 2) (2)

**[35]**

**QUESTION 3: ENERGY**

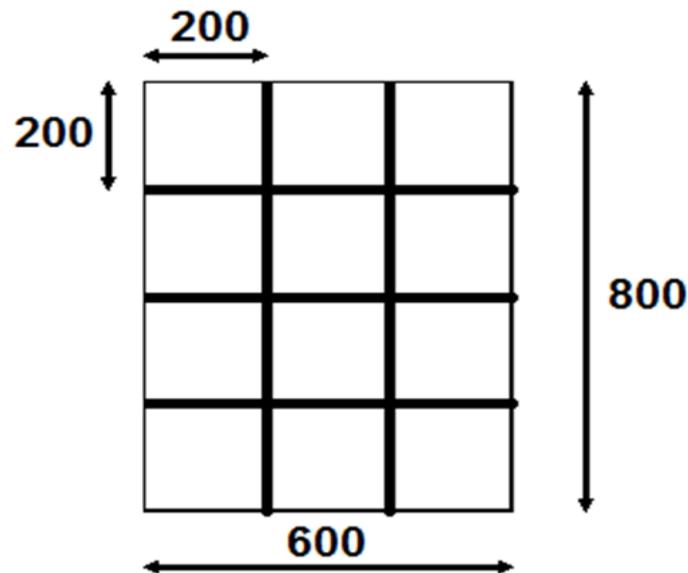
- 3.1 3.1.1 **THREE aspects when selecting a wind turbine to generate power for the electric fence on a game farm.**
- Surrounding environment/site selection/topography✓
  - Cost effectiveness✓
  - The average wind speed✓
  - Length of the fence
  - Capacity
  - Theft
  - Maintenance
- (Any 3) (3)
- 3.1.2 **FOUR advantages of using a wind turbine to generate electrical energy.**
- Wind power has no fuel costs✓
  - Low maintenance costs✓
  - Wind power has no clean-up costs✓
  - Natural gas and oil imports can be reduced✓
  - Do not contribute to air pollution
  - Wind is a renewable energy source
  - Personal energy independence
- (Any 4) (4)
- 3.2 3.2.1 **TWO types of energy that are generated directly from solar energy and an example of a device that can effectively convert such type of solar energy for use.**
- Heat✓ Solar/sun geyser or solar cooker✓
  - Electricity✓ Solar cell/photo-electric cells✓
- (4)
- 3.2.2 **The component that is used to change direct current (DC) generated by photovoltaic cells into alternating current (AC).**  
Alternator/Inverter/rectifier✓
- (1)
- 3.2.3 **The most common semiconducting material used for the manufacturing of solar panels.**  
Silicon✓
- (1)
- 3.3 3.3.1 **The gas that is used to manufacture methanol fuel and an example for the gas source.**
- Methane gas✓
  - Rubbish dump/sewage/manure✓
- (Any 1) (1)
- 3.3.2 **TWO advantages of methanol fuel.**
- It offers lower exhaust emissions and higher vehicle performance.✓
  - It can easily be made into hydrogen, offering a promising future for use in methanol fuels cells.✓
  - Methanol has a lower risk of flammability than gasoline.
- (Any 2) (2)
- 3.4 **Describe how geothermal steam is used to generate electricity.**
- The pressurized steam is channelled to a turbine which begins to turn under the large force of the steam.✓
  - This turbine is linked to the generator✓ that generates electricity.✓
- (3)

**[20]**

**QUESTION 4: SKILLS AND CONSTRUCTION PROCESSES**

- 4.1 4.1.1 **THREE settings on the MIG welding machine that must be done before welding.**
- Welding current/arc strength/arc force/power✓
  - Gas supply pressure/working pressure. (Between 15 and 25 PSI) ✓
  - Speed of the wire feed✓
  - Appropriate shielding gas
  - Time setting for continuous welding (Any 3) (3)
- 4.1.2 **Sound that the MIG welding process makes.**
- Continuous sparking✓
  - An egg frying sound✓ (2)
- 4.1.3 **Wrong setting on the MIG welding machine when holes occur when welding.**
- The power of the welding machine is too high.✓ (1)
- 4.2 4.2.1 **How must an oxy-acetylene flame be extinguished after completing a welding job?**
- Turn off the acetylene valve on the torch handle.✓
  - This will extinguish the flame.✓
  - Turn off the oxygen valve on the torch handle.✓
  - Next, remove your safety goggles or mask and your welding gloves.✓
  - Turn the main cylinder valve clockwise on the top of both gas cylinders to close the bottles.✓
  - Now open the two valves on the torch handle to 'bleed' the system.
  - Turn both the oxygen and acetylene regulator handles counter-clockwise until they are loose.
  - Close both valves on the torch handle.
  - Put the handle and tips away, and return the gas cylinders and their hoses to their proper storage area. (Any 5) (5)
- 4.2.2 **Symptoms experienced when inhaling welding vapours from galvanized steel.**
- Flu like symptoms✓ (fever/headaches/red eyes/sinus) (1)
  - Heavy metal poisoning✓ (welding shivers) (1)

## 4.3 4.3.1 Drawing of the burglar proofing.



- Drawing of burglar bars in frame:  
(Horizontal x 3 ✓ and Vertical x 2 ✓) 2 marks
- Dimensions ✓ 1 mark
- Spacing off the bars ✓ 1 mark (4)

## 4.3.2 Calculate the cost of the materials to be used for manufacturing the burglar proofing bars.

- Total length of horizontal square bars is:  
(600 mm x 3 = 1800 mm) + (800 mm x 2 = 1600 mm) = 3400 mm ✓  
= 3,4 metres ✓
- Price of square bar is R5,00 x 3,4 m  
= R15,20 ✓ (3)

## 4.4 Discussion of the overhead arc welding technique.

- Use an arc as short as possible. ✓
- Weld a number of runs without any side wards movement. ✓
- When molten metal starts dripping, the amperage should be reduced slightly. ✓
- Move electrode slightly faster. ✓
- Hold electrode in same position as in relation to base metal. ✓ (5)

## 4.5 THREE circumstances for using the horizontal square butt welding joint.

- When two pieces of metal less than 6 mm in thickness are welded. ✓
- The metal is in an upright position. ✓
- One work piece is on top of the other. ✓ (3)

- 4.6 4.6.1 **Information source to consult for choosing the correct eye protection for plasma cutting.**
- User manual✓
  - Internet
  - Supplier
- (Any 1) (1)
- 4.6.2 **THREE advantages of a plasma cutting machine over the oxy-acetylene cutting set.**
- Rapid cutting speeds✓
  - Wide range of metals and thickness✓
  - Easy to use✓
  - Economical
- (Any 3) (3)
- 4.7 **Explanation of the end result if the air filters on the plasma cutting machine becomes saturated with moisture.**
- Moisture is going to penetrate the machine.✓
  - The moisture entering the torch is highly conductive✓and can cause internal arcing ✓that can damage the torch.
- (Any 3) (3)
- [35]**

**QUESTION 5: TOOLS, IMPLEMENTS AND EQUIPMENT**

- 5.1 **FIVE safety measures applicable when using a push lawn mower.**
- Read and understand the operator's manual and become familiar with the machine.✓
  - Remove all debris from lawns before mowing.✓
  - Use recommended PPE (Personal Protective Equipment) including closefitting clothing when operating a lawn mower.✓
  - Disengage the blade before starting.✓
  - Keep all guards and safety shields in place.✓
  - Never disengage any safety interlock switches.
  - Never refuel the mower when the engine is hot or running.
  - Store gasoline in an approved container with proper label.
  - Turn off the motor before cleaning the area under the deck.
  - Disconnect the spark or electric plug before trouble-shooting or repairing the mower.
  - Perform routine maintenance according to the schedule recommended by the manufacturer.
  - Keep a running mower away from bystanders and pets. (Any 5) (5)
- 5.2 5.2.1 **Device that allows the power take-off shaft to operate at an angle.**  
Universal joint✓ (1)
- 5.2.2 **TWO requirements of power take-off shaft screens.**
- Strong✓
  - Not become loose/tight✓
  - Weight saving/Light
  - Must provide sufficient protection (Any 2) (2)
- 5.3 5.3.1 **Reason why a combine harvester breaks the kernels.**  
Happens when the drum speed✓is incorrect✓ (2)
- 5.3.2 **Reason why the kernels are blown out with the chaff.**  
The blower ✓of the combine harvester creates too much wind.✓ (2)
- 5.4 **The part of the hammer mill that is responsible for each of the following:**
- 5.4.1 **Pulverize the feed.**  
Rotor and hammer✓ (1)
- 5.4.2 **Determine the size of the final ground product.**  
Sieve✓ (1)
- 5.4.3 **Separate the ground material effectively from the air.**  
Cyclone✓ (1)

- 5.5 **The procedure to follow when the silage cutter is prepared for use.**
- All grease points must be well greased.✓
  - The correct tension must be set for all belts or chains.✓
  - Check that all parts are functioning correctly by operating it slowly.✓
  - Replace all worn parts immediately especially the cutter blades.✓
  - Service according to manufacturer's specifications.✓
  - Lift up all dust release guards.
  - Check that there is no damage to the blades and that they are sharp.
- (Any 5) (5)
- 5.6 **Preventative measures that the operator must keep in mind to prevent the following injuries:**
- 5.6.1 **The driver injured by a falling bale.**
- The tractor should have roll-over protective structures.✓
  - Do not lift or carry the bale too high.
  - Carry the bale in the front of the tractor.
- (Any 1) (1)
- 5.6.2 **Bystanders injured by a bale falling from the loader.**
- Never drive close near people.✓
  - Never walk or work under a raised loader.
  - Never move or swing a load as long as people are in the work area.
- (Any 1) (1)
- 5.6.3 **Side overturn of the tractor on a steep slope.**
- Never work with two wheels on the downhill side and two wheels on uphill side.✓
  - As the bale is lifted, the centre of gravity gets higher and the potential for the tractor to roll down the slope increases. (Any 1) (1)
- 5.7 5.7.1 **TWO safety mechanisms used in ram type baling machine.**
- Slip clutch✓
  - Screens✓
  - Shear bolts
  - Ram stop
- (Any 2) (2)
- 5.7.2 **Function of the auger in the ram type baling machine.**  
The auger constantly rotates✓ and feeds the hay✓ to the packing arms.✓ (3)
- 5.8 **Name the parts that are used to connect an implement to the tractor.**
- Two lifting arms✓
  - Top link✓
  - Two stabilising chains✓
- (3)
- 5.9 **THREE shafts that are found in the manual gearbox of a tractor.**
- Main shaft/Input shaft✓
  - Counter shaft✓
  - Output shaft✓
- (3)

**5.10 Comparison of the two different types of drive belts.**

	<b>V-BELT</b>	<b>FLAT BELT</b>
<b>Alignment</b>	5.10.1 V-belts do not easily slip off dis-aligned pulleys.✓	5.10.2 If the pulleys over which they run are not aligned accurately the flat belt is thrown off.✓
<b>Speed</b>	5.10.3 V-belts can accommodate low and high speed.✓	5.10.4 Flat belts only low speed.✓
<b>Lubrication</b>	5.10.5 Lubrication is never necessary with a V-belt.✓	5.10.6 If flat belts are not lubricated regularly, they tend to slip on pulleys.✓

(6)  
[40]

**QUESTION 6: WATER MANAGEMENT****6.1 6.1.1 Calculation of the length and costs of the pipes.**

13 x 100 m = 1 300 m ✓ of pipe

1 300 m x R6,50 ✓

= R8 450,00 ✓

(3)

**6.1.2 Calculation of the total cost of T-joints and elbows**

• 19 x R8,00 = R152,00 ✓

• 4 x R6,50 = R26,00 ✓

• Total Cost: R152,00 + R26,00 = R178,00 ✓

(3)

**6.2 The function of a one-way irrigation valve.**

An irrigation valve regulates ✓ the one-directional flow ✓ of water in an irrigation system. ✓

(3)

**6.3 FOUR reasons for preferring sprinkler irrigation to flood irrigation.**

• When water supply is weak ✓

• Surface gradient (steep) leads to erosion ✓

• Infiltration tempo not constant ✓

• Drainage problems with the soil ✓

(4)

**6.4 The safety feature that is built into the centre pivot irrigation system to prevent it from falling when one of the wheels gets stuck.**

When the system gets out of line ✓ a safety switch cuts the electricity to the wheels ✓ preventing the other wheels from moving forward. ✓

(3)

**6.5 THREE important reasons why a farmer will choose a drip irrigation system instead of an overhead irrigation system.**

• Water saving ✓

• Application of herbicides ✓

• Liquid fertiliser can be given effectively through this system on the spot ✓

• More economical ✓

(4)

**6.6 TWO types of equipment that can be used to determine evaporation in a specific field.**

• Tensio-meter ✓

• Evaporation pan/class-A pan ✓

• Neutron probe

(Any 2)

(2)

- 6.7 **THREE types of irrigation systems that can be used by farmers to water large fields.**
- Flood irrigation✓ (furrow/bed irrigation)
  - Hand moved sprinkler pipes✓
  - Centre Pivot (Drop down pipes) or high fixed sprinklers✓ (3)
- 6.8 **A problem that is commonly experienced by irrigation farmers.**
- Rivers that dries up✓
  - Price of water
  - Low water quotas
  - Pollution-heavy metals (Any 1) (1)
- 6.9 **Kind of capital.**
- 6.9.1 Fixed capital✓ (1)
  - 6.9.2 Working or floating capital✓ (1)
  - 6.9.3 Working or floating capital✓ (1)
  - 6.9.4 Moveable capital✓ (1)
- [30]**
- TOTAL SECTION B: 160**  
**GRAND TOTAL: 200**